Work Orde Tuesday, Septen												Page 1
Item ID: Revision ID: Item Name:	D206-581-01 Step Handle In			Accept					Setup	Start Stop		
Start Date: Required Date: Reference:	9/7/2010	Start Qty: 8.00 Req'd Qty: 8.00			Cust Item Customer:							III HI IIII IIII
Approvals:	Process Pla	n:	Date: <u>//-9-67</u> Date:	Tooling: SPC (Y/N):		oate:		1	Run	Start Stop	***************************************	
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr						-				
D206-581	С											
100 DC		DOCUMENT CONTR	OL	0.00				H	-G	HP	6 1c	<u>-9-3</u> 6
Document Control		Photocopy	bluefile & type labels per PF	PPD206-581-015	CHG001 5 (a)	10/01			/	2		
110 Packaging		Pick Kit Memo	•	0.00						(8/6)	3 3	(f)
Packaging			,							/		

120 QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

o.oo Tiololos

Dart Aerosp	ace Ltd
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									•			
W/O:			W	ORK ORDER CHANG	ES				•			
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
				.								
Part No: PAR #:			Fault Cat	egory:	_ NCR: Yes	No DQ	A:	Date:				
Resolution:			Dispositi	on:	_ QA: N/C C	losed:	ed: Date:					
NCR:			WORK OR	DER NON-CONFORMA	ANCE (NCF	3)						
DATE	STEP	Description of NC		Corrective Action Section			cation	Approval	Approval			
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		Section C Chief B		QC Inspector			
			;									
						,,,,,,						
		,		,								
								1				

Work Order ID 61807

Tuesday, September 07, 2010 12:39:38 PM



Page 2

Item ID:

D206-581-015

Accept

Setup Start



Revision ID:

Item Name:

Step Handle Installation

Cust Item ID:

Stop

Start Date:

9/7/2010 **Required Date:** 10/13/2010

Start Oty: 8.00 Rea'd Otv: 8.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/

Work Center ID

Operation Description Set Up/ **Run Hours** Tool ID

Tool # Plan Code

Accept Otv

Reject Reject Qty Number

Insp. Stamp

130

Packaging

Packaging

Packaging

Location:

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

Identify and pack for shipping as per PPP D206-581-015

PPP Rev:

Memo

0.00

0.00

10/10/0-10-01

140

QC Quality Control

Dart Aerospace Ltd	pace Ltd
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W/O:			W	ORK ORDER CHANG	ES			•				
DATE	STEP	PRC	CEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
							1					
		,										
Part No		PAR #:										
	R	esolution:					Date: _					
NCR:			WORK ORE	DER NON-CONFORMA	NCE (NCR							
DATE	STEP	Description of NC	Initial	Corrective Action Section	on B Sign &	Verification Section C	Approval	Approval				
		Section A	Chief Eng	Action Description Chief Eng			Chief Eng	QC Inspector				

Picklist Print

Tuesday, September 07, 2010 12:39:43 PM

Work Order ID: 61807

Parent Item:

D206-581-015

Parent Item Name: Step Handle Installation



Start Date: 9/7/2010

Required Date: 10/13/2010

Start Qty: 8.00

Required Qty: 8.00

Ipp Rev:A New Issue 10-07-16 JLM Verified By:DD

	Jaminents.	pp icev.A New 1880	16 10-07-10 JEW.	i V Cili	ieu by.DD									
	omponent Item ID/ em Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
5,6	1103-1 	RIII	Manufactured	No			110	Each	1.0000	1	8 ~	1814	C	
					Location		Loc	<u>Oty</u>	Loc Code					
					ENG			1		_				
						60340		1		_				_
	-005-3-8		Purchased	No			110	Each	4.0000	2	16		_	
Fo Ins											m/1.	5708	12/2/	
1115	SCI (Location		Loc	<u>Oty</u>	Loc Code		MIIS	669	127 <u>/</u> 44	
					ST379			4		_		_		
						115271		4		_		_		_
	S27039-4-11		Purchased	No			110	Each	111.0000		16			
	rew											A Manager	//	10/3/3V
					Location		Loc	<u>Oty</u>	Loc Code					
					ST292			111				_		
						104016		49	•	_				
						3355		62			3 352	5		

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	ES					*
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									Frod Wgi	•
									:	
								_		
Part No	•	PAR #:	Fault Cat	egory:	_ NCR	:Yes N	lo DQA	\: _.	_ Date: _	·
	on:	_ QA:	N/C Clo	sed:		Date:	· · · · · · · · · · · · · · · · · · ·			
NCR:			WORK ORE	DER NON-CONFORMA	ANCE	(NCR)	į			
DATE	OTED	Description of NC			ion B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng			Sign & Section C			Chief Eng	QC Inspector
									-	
		·								

Tuesday, September 07, 2010 12:39:43 PM

Work Order ID: 61807

Parent Item:

D206-581-015

Parent Item Name: Step Handle Installation



Start Date: 9/7/2010

Required Date: 10/13/2010

Start Qty: 8.00

Required Qty: 8.00

Purchased

No

No

110

Each 455.0000

Loc Code

792.0000

16 ~

NAS1149D0416J

Location	<u>L</u> c	c Oty
ST298		455
110153		2
114103		50
114884		200
115107		164
13910		39
	110	Each

16 L M1/5622

(145/30 E)

NAS1149D0463J Purchased

<u>Location</u>	Loc Qty	Loc Code	
ST297	672		
115000	672		
ST298	120		
10096	10		
112314	24		
114576	68		
114883	18		

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W/O:			W	ORK ORDER CHANGI	ES -			•			
DATE	STEP	PROC	CEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No:		PAR #:	Fault Cat	egory:	NCR: Yes	No DQA:	Date: _	Date:			
Part No: PAR #: Fault Category: Resolution: Disposition: NCR: WORK ORDER NON	on:	_ QA: N/C Clo	sed:	Date: _	Date:						
NCR:		W	ORK ORE	DER NON-CONFORMA	NCE (NCR)					
DATE	CTED	Description of NC		Corrective Action Section		Verification		Approval			
DATE	SIEP	Section A		Action Description Chief Eng	Sign & Date	Section C		QC Inspector			
						f					
				·							
							1				



PART LIST 5.0

5.1 D407-581-111/-011 AND D206-581-113/-013/-014/-015/-017 KITS

Qty -111	Qty -113	Qty -011	Qty -013	Qty -014	Qty -015	Qty -017	Part Number	Description
Х							D407-581-111	PRE-FLIGHT KIT (407)
	Х						D206-581-113	PRE-FLIGHT KIT (206A/B/L/L1/L3/L4)
2		Х					D407-581-011	PRE-FLIGHT STEP KIT, LH/RH (407)
	1		Х				D206-581-013	PRE-FLIGHT STEP KIT, LH (206A/B/L/L1/L3/L4)
	-1			Х		-	D206-581-014	PRE-FLIGHT STEP KIT, RH (206A/B/L/L1/L3/L4)
4	4				Х		D206-581-015	STEP HANDLE KIT
						X	D206-581-017	RETENTION STRAP KIT
						2	D3031-3	LOOP
		1	1	1			D4101-041	PRE-FLIGHT STEP ASSEMBLY
			1				D4102-1	SHIM (206 LH)
				11			D4102-2	SHIM (206 RH)
		1					D4102-3	SHIM (407)
					1		D4103-1	STEP HANDLE
						1	D4104-041	DOUBLER ASSEMBLY
						1	D4105-1	STRAP
	######################################					2	80-004-2D8	INSERT
					2		80-005-3-8	INSERT
		6	6	6			80-005-3-16	INSERT
						8	CR3243-4-1	RIVET
						2	MS21042L3	NUT
						2	MS24694-S47	SCREW
						2	MS24694-S50	SCREW
						2	MS24694-S52	SCREW
					2		MS27039-4-11	SCREW
		6	6	6			MS27039-4-14	SCREW
				7		2	NAS1149D0332J	WASHER (or AN960JD10L)
		6	6	6	2		NAS1149D0416J	WASHER (or AN960JD416L)
					2		NAS1149D0463J	WASHER (or AN960JD416)

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Revision: C

Date: 10.07.10